
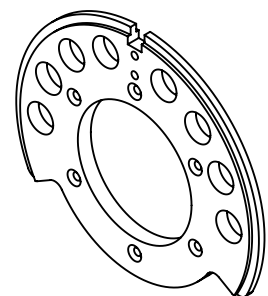
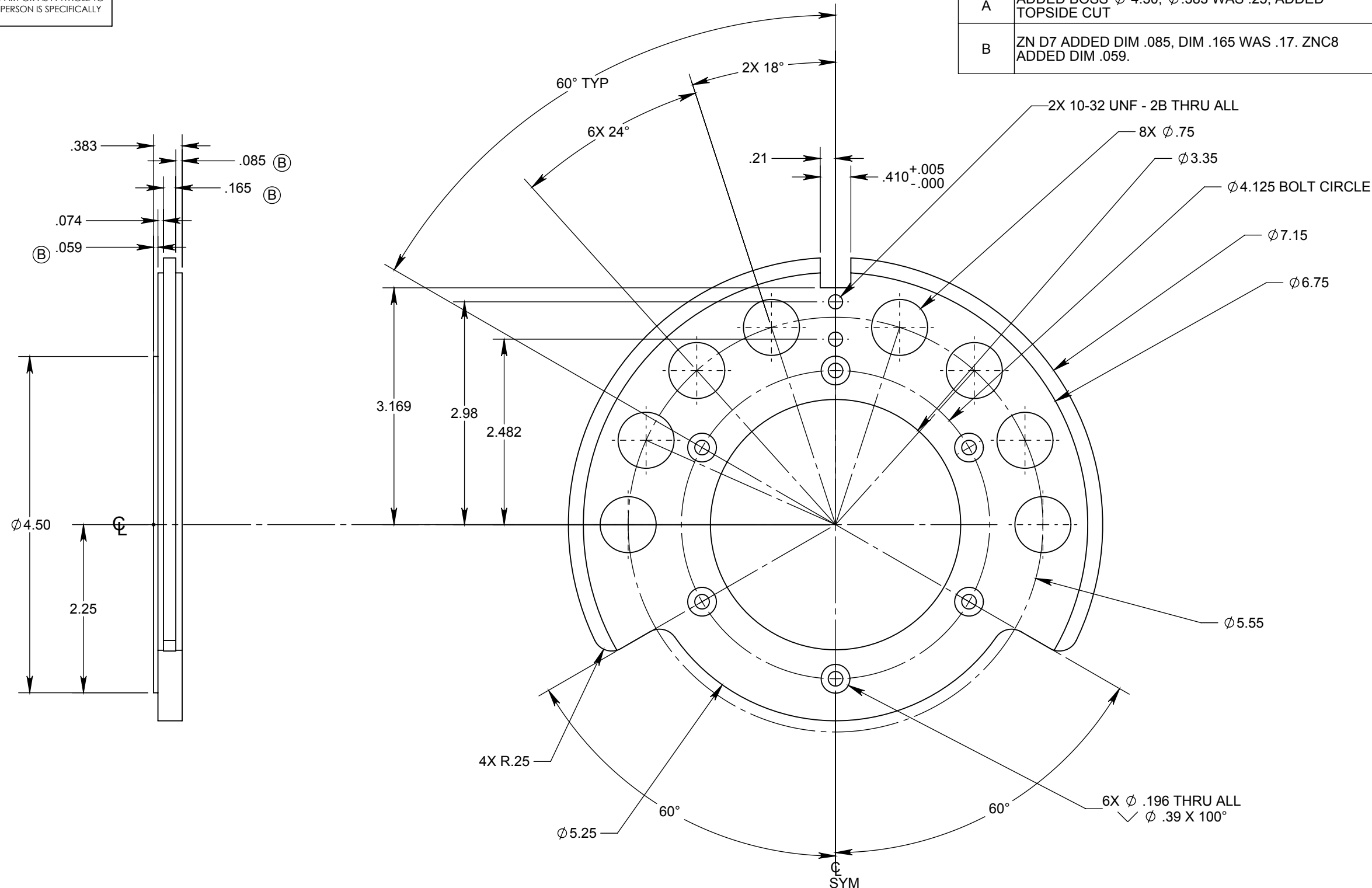


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PROHIBITED.

NEXT ASSEMBLY	PROJECT	REVISIONS				
500-302039-301	500 VARIOUS	REV.	DESCRIPTION	REV BY	DATE	APPV
		A	ADDED BOSS ϕ 4.50, ϕ .383 WAS .25, ADDED TOPSIDE CUT	DMK	3/9/2015	KS
		B	ZN D7 ADDED DIM .085, DIM .165 WAS .17. ZNC8 ADDED DIM .059.	GHH	03/31/15	KS



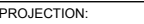



500-302031-001,
PLATE, LOWER LOCK

NOTE:
 1. ALTERNATE MATERIAL

AL 6061-T651, AMS-QQ-A-250/11 AMS 4027, 4025

2. USE 1:1 MYLAR TEMPLATE FOR INSPECTION OF ϕ .75 HOLES

- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES			SIGNATURE DRAWN BY: D KRUITHOFF		DATE 7/29/13		 SIMPLEX <small>Mfg</small> Aviation Mission Equipment		13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511	
TOLERANCES			CHECKED BY: D WRIGHT		DATE: 2/12/14		TITLE PLATE, LOWER LOCK			
MACHINE FINISH 	DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005	PROJECTION: 	PRODUCTION CONTROL: J RODRIQUEZ		DATE: 2/11/14					
ANGLES: X ± 1° X.X ± .5°			ENGINEER APPROVAL: D CORNELIUS		DATE: 2/12/14		DRAWING NO. 500-302031		REV B	
MATERIAL  AL 6061-T6, AMS-QQ-A-250/11 AMS 4027, 4025			ESTIMATED WEIGHT: 0.665 Lbs		SIZE: B					
FINISH ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE			DRAWING FILE NAME: 500-302031		SCALE: 1:2		MODEL FILE NAME: 500-302031		SHEET 1 OF 1	